Add needed sections after the Division heading. For first Section heading turn off paragraph property "Page Break Before" (located on Paragraph dialog, Line and Page Breaks tab) so that first section appears on same page as Division box.

If Division 400 is not needed, go to bookmark Division400 and delete the selected text.

Heading 2

Section 401. — ASPHALT CONCRETE PAVEMENT BY GYRATORY MIX DESIGN METHOD

08/01/14-FP14

WFL Specification 07/07/14

Include the following when work is required for this Section.

Coordinate with WFL Materials to determine asphalt binder grade.

401.01 Delete the text of this Subsection and substitute the following:

This work consists of constructing one or more courses of asphalt concrete pavement using hot or warm mix asphalt (HMA or WMA).

Body Text

Asphalt concrete pavement nominal maximum size aggregate size is designated as shown in Tables 401-1 and 703-4. Equivalent single axle loads (ESAL) or number of gyrations at design (N_{Design}) is designated as shown in Tables 401-1.

Heading 3

Place Style Separator here Construction Requirements

401.16 Pavement Roughness. Amend as follows:

Instructions

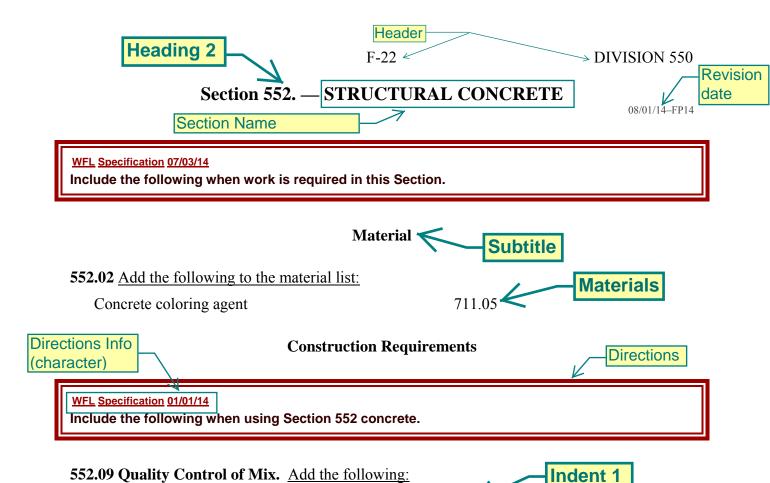
Delete the text of paragraphs (a)(1) through (a)(4) and substitute the following:

(a) Profile Measurement.

(1) **Equipment.** The CO will provide an ASTM E 950, class 1, inertial profiling system meeting all the requirements and specifications found in AASHTO M 328 and AASHTO R 56.

Special Contract Requirements

Project: [INSERT PROJECT NUMBER, INSERT PROJECT NAME]



(c) Curing and Shipping. Provide the appropriate initial curing of concrete cylinders taken for compressive strength testing, and transport the cylinders to the project curing facility. After initial curing, furnish and maintain a suitable environment to cure cylinders according to WFLHD T 23-94. Provide suitable containers to protect and continue the curing of cylinders while transporting. Deliver cylinders to the Vancouver Laboratory according to Subsection 154.03. Cylinders will be tested at 7, 14, and 28 days from the date molded.

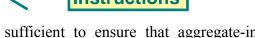
Ensure cylinders arrive at the Vancouver Laboratory at least 1 day before the designated test

date.



Include the following when using Section 552 concrete.





Use watertight tremies, with a diameter sufficient to ensure that aggregate-induced blockages will not occur. Use multiple tremies as required. Make tremies capable of being rapidly lowered to retard or stop the flow of concrete.

Seal the discharge end and fill the tremie tube with concrete at the start of concrete placement. Keep the tremie tube full of concrete to the bottom during placement. If water

Special Contract Requirements

Project: [INSERT PROJECT NUMBER, INSERT PROJECT NAME]