## Section 555. — STEEL STRUCTURES

01 NOV 2024 – FP-24

Construction Requirements

WFL Specification 01 NOV 2024 5550015

Include the following when work is required in this Section

### 555.16 (f)(7) Inspection.

Add the following to the first paragraph:

Perform inspections within 14 days of fastener installation.

### 555.16(f)(7)*(b) Threaded Fasteners.*

Amend as follows:

Delete the text of the first paragraph and substitute the following:

Use an inspection torque wrench to verify tensioning unless DTI devices are used.

Delete the last paragraph and substitute the following:

Apply the job-inspection torque to all bolts in each connection with the inspecting wrench turned in the tensioning direction. If this torque turns no bolt head or nut, the fastener is properly tensioned. Re-torque and re-inspect fasteners whose head or nut turns.